



SUBMITTAL

Project

Augustana Lutheran Church

Date

Wednesday, October 25, 2023

General Contractor

Mechanical Contractor

Mechanical Engineer

Andrew Cunningham

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Project: Augustana Lutheran Church
Prepared By: Andrew Cunningham

10/25/2023
09:35PM

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Screw

**Tag Cover Sheet
Unit Report
Certified Drawing
Wiring Diagram
Performance Report
Acoustic Summary
Detailed Performance Report**

Unit Report For Screw

Project: Augustana Lutheran Church
Prepared By: Andrew Cunningham

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Unit Information

Tag Name:..... **Screw**
Model Number:..... **30XV140**
Condenser Type:..... **Air Cooled**
Compressor Type:..... **VFD Screw**
Nameplate Voltage:..... **208/230-3-60** V-Ph-Hz
Quantity:..... **1**
Manufacturing Source:..... **Charlotte, NC USA**
Refrigerant:..... **r513a**
Independent Refrigerant Circuits:..... **2**
Capacity Control Steps:..... **0**
Minimum Capacity:..... **15.0** %
Shipping Weight:..... **12353** lb
Operating Weight:..... **12541** lb
Unit Length:..... **255** in
Unit Width:..... **88** in
Unit Height:..... **99** in

Accessories and Installed Options

Control Transformer
Sound/Capacity Optimization Option
Flooded Evaporator, 2 pass for Brine Application, w/ Heater
Coil T Panel (Header side), Grilles(sides), Upper Hail
Guards (End)
R-513A
Low Ambient Head Pressure Control
Display Heater for Control Panel
High Tier

Chiller Warranty Information (Note: for US & Canada only)

First Year - Parts Only (Standard)
Start up, First Unit
Compressor Year 2-5 Parts Only

Ordering Information

| Part Number | Description | Quantity |
|-------------------|---|----------|
| 30XV-1405HL23K3C2 | Packaged Chiller | 1 |
| | Base Unit | |
| | Control Transformer | |
| | Sound/Capacity Optimization Option | |
| | Flooded Evaporator, 2 pass for Brine Application, w/ Heater | |
| | Coil T Panel (Header side), Grilles(sides), Upper Hail Guards (End) | |
| | R-513A | |
| 30XV70001601 | Display Heater for Control Panel | 1 |

Certified Drawing for Screw

Project: Augustana Lutheran Church
Prepared By: Andrew Cunningham

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Please refer to the Chiller Submittal Drawing Manager program for 30XV drawings

Field Wiring Diagram for Screw

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Prepared By: Andrew Cunningham

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09:35PM

There is no Certified Drawing available for this tag

Summary Performance Report For Screw

Project: Augustana Lutheran Church
Prepared By: Andrew Cunningham

10/25/2023
09:35PM



AquaForce™ Air-Cooled Variable Speed Screw Chiller



Unit Information

Tag Name:.....Screw
Model Number:.....30XV140H
Quantity:.....1
Manufacturing Source:.....Charlotte, NC USA
ASHRAE 90.1:.....2022 path A/B & older
Refrigerant:.....R-513A
Independent Refrigerant Circuits:.....2
Shipping Weight:.....12353 lb
Operating Weight:.....12541 lb
Refrigerant Weight (Circuit A):.....144 lb
Refrigerant Weight (Circuit B):.....148 lb
Unit Length:.....255 in
Unit Width:.....88 in
Unit Height:.....99 in
Required Pad Length:.....235 in

Evaporator Information

Fluid Type:.....Propylene Glycol
Brine Concentration:.....30.00 %
Fouling Factor:.....0.000100 (hr-sqft-F)/BTU
Leaving Temperature:.....44.00 °F
Entering Temperature:.....54.45 °F
Fluid Flow:.....309.6 gpm
Pressure Drop:.....27.2 ft H2O

Condenser Information

Altitude:.....5,300 ft
Number of Fans:.....10
Total Condenser Fan Air Flow:.....145,000 CFM
Entering Air Temperature:.....95.0 °F

Sound/Capacity Optimization Information

Sound at:.....129.0 Tons

Performance Information

Cooling Capacity:.....129.0 Tons
Total Compressor Power:.....135.7 kW
Total Fan Motor Power:.....6.830 kW
Total Unit Power (without pump):.....145.1 kW
Efficiency (without pump) (EER):.....10.67 BTU/Wh
IPLV:IP:.....19.97 BTU/Wh

Integrated Pump Information

No Pump Selected

Accessories and Installed Options

Control Transformer
Sound/Capacity Optimization Option
Flooded Evaporator, 2 pass for Brine Application, w/ Heater
Coil T Panel (Header side), Grilles(sides), Upper Hail
Guards (End)
R-513A
Low Ambient Head Pressure Control
Display Heater for Control Panel
High Tier

Electrical Information

Unit Voltage:.....208/230-3-60 V-Ph-Hz
Connection Type:.....Single Point
Minimum Voltage:.....187 Volts
Maximum Voltage:.....253 Volts
SCCR:.....25 kA

| Amps | Electrical Circuit 1 | Electrical Circuit 2 |
|---------------|-------------------------|-------------------------|
| MCA | 571.1 | --- |
| MOCP | 700.0 | --- |
| Rec Fuse Size | 700.0 | --- |

Sound power measured in accordance with ANSI/AHRI Standard 370-2015.

Summary Performance Report For Screw

Project: Augustana Lutheran Church
Prepared By: Andrew Cunningham

10/25/2023
09:35PM

Outside the scope of AHRI Air-Cooled Water-Chilling Packages Certification Program or not optionally certified, but is rated in accordance with AHRI Standard 550/590 (I-P) and AHRI Standard 551/591 (SI).

Summary Performance Report For Screw

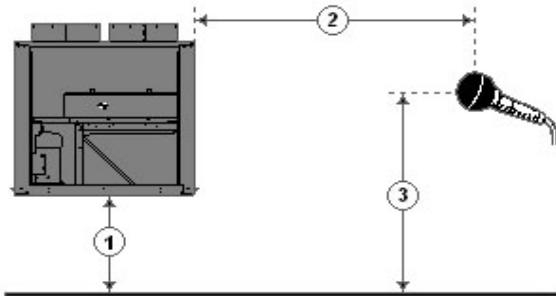
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Acoustic Information

Unit Parameters

Tag Name:.....Screw
Model Number:.....30XV140H
Condenser Type:.....Air Cooled
Compressor Type:.....VFD Screw
Chiller Nameplate Voltage:.....208/230-3-60 V-Ph-
Hz
Quantity:.....1
Manufacturing Source:.....Charlotte, NC USA
Refrigerant:.....R-513A
Shipping Weight:.....12353 lb
Operating Weight:.....12541 lb
Refrigerant Weight (Circuit A):.....144 lb
Refrigerant Weight (Circuit B):.....148 lb
Unit Length:.....255 in
Unit Width:.....88 in
Unit Height:.....99 in



1 - Chiller Height Above Ground
2 - Horizontal Distance From Chiller to Receiver
3 - Receiver Height Above Ground
(See Note 3)

Sound/Capacity Optimization Information

Sound at:.....129.0 Tons

Accessories and Installed Options

Control Transformer
Sound/Capacity Optimization Option
Flooded Evaporator, 2 pass for Brine Application, w/ Heater

Coil T Panel (Header side), Grilles(sides), Upper Hail
Guards (End)
R-513A
Display Heater for Control Panel

Acoustic Information

Table 1. A-Weighted Sound Power Levels (dB re 1 picowatt). See note #1.

| Octave Band Center Frequency, Hz | 63 | 125 | 250 | 500 | 1k | 2k | 4k | 8k | Overall |
|----------------------------------|----|-----|-----|-----|----|----|----|----|---------|
| 100% Load | 63 | 75 | 79 | 92 | 91 | 91 | 85 | 75 | 97 |
| 75% Load | 59 | 70 | 82 | 87 | 87 | 84 | 75 | 72 | 92 |
| 50% Load | 56 | 64 | 78 | 81 | 81 | 76 | 68 | 69 | 85 |
| 25% Load | 52 | 60 | 75 | 77 | 78 | 72 | 65 | 65 | 82 |

Table 2. A-Weighted Sound Pressure Levels (dB re 20 micropascals) calculated based upon user defined input for dimensions 1, 2 and 3 as shown in above diagram. See note #2 and #3.

| Octave Band Center Frequency, Hz | 63 | 125 | 250 | 500 | 1k | 2k | 4k | 8k | Overall |
|----------------------------------|----|-----|-----|-----|----|----|----|----|---------|
| 100% Load | 34 | 46 | 50 | 63 | 62 | 62 | 56 | 46 | 67 |
| 75% Load | 30 | 41 | 53 | 58 | 58 | 55 | 46 | 43 | 63 |
| 50% Load | 27 | 35 | 49 | 51 | 52 | 47 | 39 | 40 | 56 |
| 25% Load | 23 | 31 | 46 | 48 | 48 | 43 | 35 | 36 | 53 |

Notes: (1) Measurements performed in accordance with AHRI Standard 370-2015 for air cooled Chillers.

(2) Chiller is assumed to be a point source on a reflecting plane.

(3) Without user defined input, the default dimensions used to construct Table 2 are as follows:

- 1 - Chiller Height Above Ground = 0.0 ft
- 2 - Horizontal Distance From Chiller to Receiver = 30.0 ft
- 3 - Receiver Height Above Ground = 3.0 ft

Acoustic Summary For Screw

Project: Augustana Lutheran Church
Prepared By: Andrew Cunningham

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**Please refer to Performance Output Summary or Detailed
Performance Report for Acoustic information**

Detailed Performance Summary For Screw

Project: Augustana Lutheran Church
Prepared By: Andrew Cunningham

10/25/2023
09:35PM



AquaForce™ Air-Cooled Variable Speed Screw Chiller



Unit Information

Tag Name:..... **Screw**
Model Number:..... **30XV140H**
Condenser Type:..... **Air Cooled**
Compressor Type:..... **VFD Screw**
Nameplate Voltage:..... **208/230-3-60** V-Ph-Hz
Quantity:..... **1**
Manufacturing Source:..... **Charlotte, NC USA**
ASHRAE 90.1:..... **2022 path A/B & older**
Refrigerant:..... **R-513A**
Minimum Capacity:..... **17.33** %
Shipping Weight:..... **12353** lb
Operating Weight:..... **12541** lb
Refrigerant Weight (Circuit A):..... **144** lb
Refrigerant Weight (Circuit B):..... **148** lb
Unit Length:..... **255** in
Unit Width:..... **88** in
Unit Height:..... **99** in
Required Pad Length:..... **235** in
Minimum Outdoor Operating Temp:..... **-20.0** °F

Performance Information

Cooling Capacity:..... **129.0** Tons
Total Compressor Power:..... **135.7** kW
Total Fan Motor Power:..... **6.830** kW
Total Unit Power (without pump):..... **145.1** kW
Efficiency (without pump) (EER):..... **10.67** BTU/Wh

Evaporator Information

Fluid Type:..... **Propylene Glycol**
Brine Concentration:..... **30.00** %
Fouling Factor:..... **0.000100** (hr-sqft-F)/BTU
Leaving Temperature:..... **44.00** °F
Entering Temperature:..... **54.45** °F
Fluid Flow:..... **309.6** gpm
Fluid Flow Min:..... **145.4** gpm
Fluid Flow Max:..... **682.0** gpm
Pressure Drop:..... **27.2** ft H₂O

Condenser Information

Altitude:..... **5,300** ft
Number of Fans:..... **10**
Total Condenser Fan Air Flow:..... **145,000** CFM
Entering Air Temperature:..... **95.0** °F

Sound/Capacity Optimization Information

Sound at:..... **129.0** Tons

Integrated Pump Information

No Pump Selected

Accessories and Installed Options

Control Transformer
Sound/Capacity Optimization Option
Flooded Evaporator, 2 pass for Brine Application, w/ Heater
Coil T Panel (Header side), Grilles(sides), Upper Hail
Guards (End)
R-513A
Low Ambient Head Pressure Control
Display Heater for Control Panel
High Tier

Electrical Information

Unit Voltage:..... **208/230-3-60** V-Ph-Hz
Connection Type:..... **Single Point**
Minimum Voltage:..... **187** Volts
Maximum Voltage:..... **253** Volts
SCCR:..... **25** kA

| Amps | Electrical Circuit 1 | Electrical Circuit 2 |
|---------------|-------------------------|-------------------------|
| MCA | 571.1 | --- |
| MOCP | 700.0 | --- |
| Rec Fuse Size | 700.0 | --- |

Detailed Performance Summary For Screw

Project: Augustana Lutheran Church
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Integrated Part Load Value (AHRI)

IPLV.IP:.....19.97 BTU/Wh

| | | | | |
|----------------------------------|----------|----------|----------|----------|
| Unit Performance | | | | |
| Percent of Full Load Capacity, % | 100.00 | 75.00 | 50.00 | 25.00 |
| Percent of Full Load Power, % | 100.00 | 53.65 | 25.15 | 10.35 |
| Unloading Sequence | A | A | A | A |
| Cooling Capacity, Tons | 132.7 | 99.49 | 66.33 | 33.16 |
| Total Unit Power, kW | 142.0 | 76.20 | 35.72 | 14.70 |
| Efficiency (EER), BTU/Wh | 11.21 | 15.67 | 22.28 | 27.07 |
| Evaporator Data | | | | |
| Fluid Entering Temperature, °F | 54.00 | 51.28 | 48.85 | 46.43 |
| Fluid Leaving Temperature, °F | 44.00 | 44.00 | 44.00 | 44.00 |
| Fluid Flow Rate, gpm | 326.3 | 326.3 | 326.3 | 326.3 |
| Fouling Factor, (hr-sqft-F)/BTU | 0.000100 | 0.000100 | 0.000100 | 0.000100 |
| Pressure Drop, psi | 12.6 | 12.6 | 12.6 | 12.7 |
| Condenser Data | | | | |
| Entering Air Temperature, °F | 95.0 | 80.0 | 65.0 | 55.0 |

Sound power measured in accordance with ANSI/AHRI Standard 370-2015.

Outside the scope of AHRI Air-Cooled Water-Chilling Packages Certification Program or not optionally certified, but is rated in accordance with AHRI Standard 550/590 (I-P) and AHRI Standard 551/591 (SI).

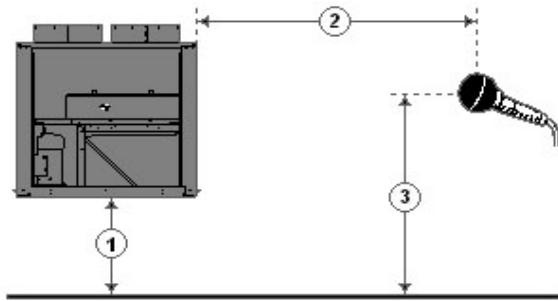
Detailed Performance Summary For Screw

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Model Number: **30XV140**
Condenser Type: **Air Cooled**
Compressor Type: **VFD Screw**
Chiller Nameplate Voltage: **208/230-3-60** V-Ph-
Hz
Quantity: **1**
Manufacturing Source: **Charlotte, NC USA**
Refrigerant: **R-513A**
Shipping Weight: **12353** lb
Operating Weight: **12541** lb
Refrigerant Weight (Circuit A): **144** lb
Refrigerant Weight (Circuit B): **148** lb
Unit Length: **255** in
Unit Width: **88** in
Unit Height: **99** in
Required Pad Length: **235** in



1 - Chiller Height Above Ground
2 - Horizontal Distance From Chiller to Receiver
3 - Receiver Height Above Ground
(See Note 3)

Sound/Capacity Optimization Information

Sound at: **129** Tons

Accessories and Installed Options

Control Transformer
Sound/Capacity Optimization Option
Flooded Evaporator, 2 pass for Brine Application, w/ Heater

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Table 1. A-Weighted Sound Power Levels (dB re 1 picowatt). See note #1.

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|----------------------------------|----|-----|-----|-----|----|----|----|----|---------|
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Table 2. A-Weighted Sound Pressure Levels (dB re 20 micropascals) calculated based upon user defined input for dimensions 1, 2 and 3 as shown in above diagram. See note #2 and #3.

| Octave Band Center Frequency, Hz | 63 | 125 | 250 | 500 | 1k | 2k | 4k | 8k | Overall |
|----------------------------------|----|-----|-----|-----|----|----|----|----|---------|
| 100% Load | 34 | 46 | 50 | 63 | 62 | 62 | 56 | 46 | 67 |
| 75% Load | 30 | 41 | 53 | 58 | 58 | 55 | 46 | 43 | 63 |
| 50% Load | 27 | 35 | 49 | 51 | 52 | 47 | 39 | 40 | 56 |
| 25% Load | 23 | 31 | 46 | 48 | 48 | 43 | 35 | 36 | 53 |

Notes: (1) Measurements performed in accordance with AHRI Standard 370-2015 for air cooled Chillers.
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3 - Receiver Height Above Ground = 3.0 ft